



## Carbide inserts for axial grooving right-hand, $\varnothing$ Dmin groove D1/D2: 14/20 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 274054 14/20  |
| GTIN         | 4062406239039 |
| Item class   | 21L           |

### Description

#### Version:

With through-coolant and additional flank face cooling.

#### Attention:

Ordering size = minimum groove  $\varnothing$ .

Capable of cutting larger groove  $\varnothing$  without modification.

$D_1 = D_{\min}$  internal  $\varnothing$ .

$D_2 = D_{\min}$  external  $\varnothing$ .

L type with larger groove depth  $t_{\max}$ .

Through-coolant: yes

Shank  $\varnothing$  d: 8 mm

Groove width w: 3 mm

Tip centre offset F: 2.5 mm

Overall length  $L_{\text{tot}}$ : 64 mm

maximum cutting depth  $t_{\max}$ : 27 mm

Feed f: 0.01 - 0.03 mm

### Technical description

|                                  |                |
|----------------------------------|----------------|
| maximum cutting depth $t_{\max}$ | 27 mm          |
| Feed f                           | 0.01 - 0.03 mm |
| Groove width w                   | 3 mm           |
| Tip centre offset F              | 2.5 mm         |
| Shank $\varnothing$ d            | 8 mm           |
| Overall length $L_{\text{tot}}$  | 64 mm          |

|                 |                           |
|-----------------|---------------------------|
| Through-coolant | yes                       |
| Type of product | Cutter insert for turning |