



Carbide inserts for axial grooving right-hand, Ø Dmin groove D1/D2: 8/12L mm



Order data

Order number	274054 8/12L
GTIN	4062406239015
Item class	21L

Description

Version:

With through-coolant and additional flank face cooling.

Attention:

Ordering size = minimum groove Ø.

Capable of cutting larger groove Ø without modification.

$D_1 = D_{\min}$ internal Ø.

$D_2 = D_{\min}$ external Ø.

L type with larger groove depth $t_{\max}$.

Through-coolant: yes

Shank Ø d: 6 mm

Groove width w: 2 mm

Tip centre offset F: 1.7 mm

Overall length L_{tot} : 64 mm

maximum cutting depth $t_{\max}$: 22 mm

Feed f: 0.01 - 0.03 mm

Technical description

maximum cutting depth $t_{\max}$	22 mm
Feed f	0.01 - 0.03 mm
Groove width w	2 mm
Tip centre offset F	1.7 mm
Shank Ø d	6 mm
Overall length L_{tot}	64 mm

Through-coolant	yes
Type of product	Cutter insert for turning