



Carbide inserts for axial grooving left-hand, \varnothing Dmin groove D1/D2: 7/12 mm



Order data

Order number	274056 7/12
GTIN	4062406239084
Item class	21L

Description

Version:

With through-coolant and additional flank face cooling.

Attention:

Ordering size = minimum groove \varnothing .

Capable of cutting larger groove \varnothing without modification.

$D_1 = D_{\min}$ internal \varnothing .

$D_2 = D_{\min}$ external \varnothing .

L type with larger groove depth t_{\max} .

Through-coolant: yes

Shank \varnothing d: 6 mm

Groove width w: 2.5 mm

Tip centre offset F: 2.2 mm

Overall length L_{tot} : 64 mm

maximum cutting depth t_{\max} : 22 mm

Feed f: 0.01 - 0.03 mm

Technical description

Feed f	0.01 - 0.03 mm
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maximum cutting depth t_{\max}	22 mm
Groove width w	2.5 mm
Tip centre offset F	2.2 mm
Shank $\varnothing d$	6 mm
Overall length L_{tot}	64 mm
Through-coolant	yes
Type of product	Cutter insert for turning