

**Carbide inserts for axial grooving left-hand, Ø Dmin groove D1/D2: 8/12 mm****Order data**

Order number	274056 8/12
GTIN	4062406239060
Item class	21L

Description**Version:**

With through-coolant and additional flank face cooling.

Attention:

Ordering size = minimum groove Ø.

Capable of cutting larger groove Ø without modification.

$D_1 = D_{\min}$ internal Ø.

$D_2 = D_{\min}$ external Ø.

L type with larger groove depth $t_{\max}$.

Through-coolant: yes

Shank Ø d: 6 mm

Groove width w: 2 mm

Tip centre offset F: 1.7 mm

Overall length L_{tot} : 64 mm

maximum cutting depth $t_{\max}$: 15 mm

Feed f: 0.01 - 0.03 mm

Technical description

maximum cutting depth $t_{\max}$	15 mm
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Tip centre offset F	1.7 mm
Feed f	0.01 - 0.03 mm
Groove width w	2 mm
Overall length L _{tot}	64 mm
Shank Ø d	6 mm
Through-coolant	yes
Type of product	Cutter insert for turning