



Carbide inserts for axial grooving left-hand, \varnothing Dmin groove D1/D2: 8/12L mm



Order data

Order number	274056 8/12L
GTIN	4062406239077
Item class	21L

Description

Version:

With through-coolant and additional flank face cooling.

Attention:

Ordering size = minimum groove \varnothing .

Capable of cutting larger groove \varnothing without modification.

$D_1 = D_{\min}$ internal \varnothing .

$D_2 = D_{\min}$ external \varnothing .

L type with larger groove depth t_{\max} .

Through-coolant: yes

Shank \varnothing d: 6 mm

Groove width w: 2 mm

Tip centre offset F: 1.7 mm

Overall length L_{tot} : 64 mm

maximum cutting depth t_{\max} : 22 mm

Feed f: 0.01 - 0.03 mm

Technical description

Feed f	0.01 - 0.03 mm
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Groove width w	2 mm
Tip centre offset F	1.7 mm
maximum cutting depth t _{max}	22 mm
Overall length L _{tot}	64 mm
Shank Ø d	6 mm
Through-coolant	yes
Type of product	Cutter insert for turning