

Garant**Heavy-Duty blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 144/200 mm****Order data**

Order number	274070 144/200
GTIN	4062406094065
Item class	21U

Description**Version:**

For grooving inserts No. 275021 – 275048.

Application:

In conjunction with toolholder No. 274004.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). The assembly key No. 279940 (size 1 for groove widths 5 and 6 mm and size 2 for groove width 8 mm) must be ordered separately.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

D_2 = 999 in the size designation corresponds to theoretically infinite.

Groove width w: 8 mm

maximum cutting depth $t_{\max}$: 70 mm

Technical description

minimum 1st groove Ø D_1	144 mm
maximum 1st groove Ø D_2	200 mm

maximum cutting depth $t_{\max}$	70 mm
Application type	right-hand
Groove width w	8 mm
Type of product	Cutting head