

**Garant**
**Heavy-Duty blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 184/250 mm**

**Order data**

Order number	274072 184/250
GTIN	4062406094430
Item class	21U

**Description**
**Version:**

For grooving inserts No. 275021 – 275048.

**Application:**

In conjunction with toolholder No. 274004.

**Supplied with:**

Without clamping screws (these are supplied with the toolholders).

**Attention:**

Without clamping screws (these are supplied with the toolholders). The assembly key No. 279940 (size 1 for groove widths 5 and 6 mm and size 2 for groove width 8 mm) must be ordered separately.

**Note:**

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2$  = 999 in the size designation corresponds to theoretically infinite.

Groove width  $w$ : 8 mm

maximum cutting depth  $t_{max}$ : 70 mm

**Technical description**

maximum 1st groove Ø $D_2$	250 mm
minimum 1st groove Ø $D_1$	184 mm

maximum cutting depth $t_{\max}$	70 mm
Application type	left-hand
Groove width $w$	8 mm
Type of product	Cutting head