

## Garant

### Heavy-Duty blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 64/100 mm



#### Order data

Order number	274074 64/100
GTIN	4062406094867
Item class	21U

#### Description

**Version:**

For grooving inserts No. 275021 – 275048.

**Application:**

In conjunction with toolholder No. 274004.

**Supplied with:**

Without clamping screws (these are supplied with the toolholders).

**Attention:**

Without clamping screws (these are supplied with the toolholders). The assembly key No. 279940 (size 1 for groove widths 5 and 6 mm and size 2 for groove width 8 mm) must be ordered separately.

**Note:**

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2$  = 999 in the size designation corresponds to theoretically infinite.

Groove width  $w$ : 8 mm

maximum cutting depth  $t_{max}$ : 50 mm

#### Technical description

minimum 1st groove Ø $D_1$	64 mm
maximum 1st groove Ø $D_2$	100 mm

maximum cutting depth $t_{\max}$	50 mm
Application type	right-hand
Groove width $w$	8 mm
Type of product	Cutting head