

Garant
Heavy-Duty-Plus blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 184/250 mm

Order data

Order number	274084 184/250
GTIN	4062406204488
Item class	21U

Description
Version:

For grooving inserts No. 275021 – 275048.

Application:

In conjunction with toolholder No. 274006.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 2 separately.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2 = 999$ in the size designation corresponds to theoretically infinite.

Groove width w : 8 mm

maximum cutting depth t_{max} : 100 mm

Technical description

maximum 1st groove Ø D_2	250 mm
maximum cutting depth t_{max}	100 mm
minimum 1st groove Ø D_1	184 mm
Application type	right-hand

Groove width w	8 mm
Type of product	Cutting head