

Garant

Heavy-Duty-Plus blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 114/160 mm



Order data

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| Order number | 274088 114/160 |
| GTIN | 4062406204778 |
| Item class | 21U |

Description

Version:

For grooving inserts No. 275021 – 275048.

Application:

In conjunction with toolholder No. 274006.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Attention:

Without clamping screws (these are supplied with the toolholders). Please order the assembly key No. 279940 2 separately.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2 = 999$ in the size designation corresponds to theoretically infinite.

Groove width w : 8 mm

maximum cutting depth t_{max} : 80 mm

Technical description

| | |
|---------------------------------|------------|
| maximum 1st groove Ø D_2 | 160 mm |
| maximum cutting depth t_{max} | 80 mm |
| minimum 1st groove Ø D_1 | 114 mm |
| Application type | right-hand |

| | |
|-----------------|--------------|
| Groove width w | 8 mm |
| Type of product | Cutting head |