

**Garant**
**Boring bar for grooving, right-hand, Shank  $\varnothing$  DS / groove width w: 25/3 mm**

**Order data**

Order number	274170 25/3
GTIN	4062406577667
Item class	21U

**Description**
**Version:**

For cutter inserts No. 275000 – 275015.

**Application:**

For grooving from diameter  $D_{\min} = 14$  mm.

**Attention:**

Please order the assembly key no. 279940 size 1 separately.

Through-coolant: yes

Groove width w: 3 mm

$t_{\max}$  internal machining: 5 mm

Minimum pre-drill  $\varnothing D_{\min}$ : 20 mm

Overhang  $L_1$  recessed holders: 40 mm

Overall length L: 103 mm

**Technical description**

Groove width w	3 mm
Overhang $L_1$ recessed holders	40 mm
Overall length L	103 mm
$t_{\max}$ internal machining	5 mm
Minimum pre-drill $\varnothing D_{\min}$	20 mm
Shank $\varnothing D_s$	25 mm
Application type	right-hand

Through-coolant	yes
axial grooving possible	no
Type of product	Boring bar