

Garant
Boring bar for grooving, left-hand, Shank \varnothing DS / groove width w: 20/3L mm

Order data

Order number	274171 20/3L
GTIN	4062406577698
Item class	21U

Description
Version:

For cutter inserts No. 275000 – 275015.

Application:

For grooving from diameter D_{\min} = 14 mm.

Attention:

Please order the assembly key no. 279940 size 1 separately.

Through-coolant: yes

Groove width w: 3 mm

t_{\max} internal machining: 3 mm

Minimum pre-drill $\varnothing D_{\min}$: 18 mm

Overhang L_1 recessed holders: 35 mm

Overall length L: 93 mm

Technical description

Minimum pre-drill $\varnothing D_{\min}$	18 mm
Groove width w	3 mm
Overhang L_1 recessed holders	35 mm
Shank $\varnothing D_s$	20 mm
t_{\max} internal machining	3 mm
Overall length L	93 mm
Application type	left-hand

Through-coolant	yes
axial grooving possible	no
Type of product	Boring bar