

Garant
Boring bar for grooving, left-hand, Shank $\varnothing$ DS / groove width w: 25/3 mm

Order data

Order number	274171 25/3
GTIN	4062406577704
Item class	21U

Description
Version:

For cutter inserts No. 275000 – 275015.

Application:

For grooving from diameter $D_{\min} = 14$ mm.

Attention:

Please order the assembly key no. 279940 size 1 separately.

Through-coolant: yes

Groove width w: 3 mm

$t_{\max}$ internal machining: 5 mm

Minimum pre-drill $\varnothing D_{\min}$: 20 mm

Overhang L_1 recessed holders: 40 mm

Overall length L: 103 mm

Technical description

Groove width w	3 mm
$t_{\max}$ internal machining	5 mm
Shank $\varnothing D_s$	25 mm
Overhang L_1 recessed holders	40 mm
Overall length L	103 mm
Minimum pre-drill $\varnothing D_{\min}$	20 mm
Application type	left-hand

Through-coolant	yes
axial grooving possible	no
Type of product	Boring bar