

Garant
Grooving insert neutral, HB9140, Groove width w: 4 mm

Order data

Order number	275003 4
GTIN	4062406098346
Item class	21H

Description
Version:

With ground flanks.

Application:

For small groove \varnothing in conjunction with blade carriers No. 274010 – 274026.

Corner radius: 0.2 mm

Feed f in steel $< 900 \text{ N/mm}^2$: 0.09 mm/rev.

Technical description

Tool material	Carbide
Coating	TiAlN ²
Feed f in steel $< 900 \text{ N/mm}^2$	0.09 mm/rev.
Corner radius	0.2 mm
Cutting conditions	continuous
Grade	HB9140
Number of changes/inserts	1
Indexable insert profile	neutral

Type of product

Indexable insert for grooving