


Parting-off tool, neutral, Blade height h₅: 26 mm

Order data

Order number	278005 26
GTIN	4062406380762
Item class	22B

Description
Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).

Suitable for :

Parting-off tool for parting-off inserts No. 278029 – 278036.

Attention:

Parting-off insert can be clamped only in combination with base holders No. 278008 and 278009. The parting-off insert is easily replaced by releasing the front screw on the clamping strip of the base holder.

Note:

From 14 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring.

axial grooving possible: no

for maximum workpiece Ø: 60 mm

Width b₂: 2.6 mm

Height h₁: 21.4 mm

Overall length L_{tot}: 110 mm

Technical description

Blade height h ₅	26 mm
Width b ₂	2.6 mm
Overall length L _{tot}	110 mm
Groove width w	3; 4 mm
Height h ₁	21.4 mm

for maximum workpiece Ø	60 mm
Application type	neutral
Through-coolant	no
axial grooving possible	no
Type of product	Parting-off tool