



Parting-off tool, neutral, Blade height h₅: 32 mm



Order data

Order number	278005 32
GTIN	4062406380779
Item class	22B

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).

Suitable for :

Parting-off tool for parting-off inserts No. 278029 – 278036.

Attention:

Parting-off insert can be clamped only in combination with base holders No. 278008 and 278009. The parting-off insert is easily replaced by releasing the front screw on the clamping strip of the base holder.

Note:

From 14 mm groove depth onwards the second cutter comes into contact with the workpiece. This can lead to scoring.

axial grooving possible: no

for maximum workpiece Ø: 65 mm

Width b₂: 2.6 mm

Height h₁: 25 mm

Overall length L_{tot}: 150 mm

Technical description

Width b ₂	2.6 mm
for maximum workpiece Ø	65 mm
Height h ₁	25 mm
Groove width w	3; 4 mm
Blade height h ₅	32 mm

Overall length L_{tot}	150 mm
Application type	neutral
Through-coolant	no
axial grooving possible	no
Type of product	Parting-off tool