



Boring bar for grooving, left-hand, Shank \varnothing DS: 25 mm



Order data

Order number	278024 25
GTIN	4062406381677
Item class	22B

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).

Through-coolant: yes

Groove width w: 3; 4 mm

t_{\max} internal machining: 5 mm

Minimum pre-drill $\varnothing D_{\min}$: 25 mm

Centre offset L_3 : 12 mm

Overhang L_1 recessed holders: 50 mm

Overall length L: 200 mm

Technical description

Minimum pre-drill $\varnothing D_{\min}$	25 mm
t_{\max} internal machining	5 mm
Overall length L	200 mm
Screw	279816 6 (SW5; 5 Nm)
Centre offset L_3	12 mm
Overhang L_1 recessed holders	50 mm
Groove width w	3; 4 mm
Shank $\varnothing D_s$	20 mm
Application type	left-hand
Through-coolant	yes

axial grooving possible	yes
Type of product	Boring bar