



Boring bar for grooving, left-hand, Shank \varnothing DS: 32 mm



Order data

Order number	278024 32
GTIN	4062406381684
Item class	22B

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).

Through-coolant: yes

Groove width w: 3; 4 mm

t_{\max} internal machining: 5 mm

Minimum pre-drill $\varnothing D_{\min}$: 30 mm

Centre offset L_3 : 14.5 mm

Overhang L_1 recessed holders: 60 mm

Overall length L: 250 mm

Technical description

Screw	279816 7 (SW5; 5 Nm)
Overhang L_1 recessed holders	60 mm
Groove width w	3; 4 mm
Overall length L	250 mm
Minimum pre-drill $\varnothing D_{\min}$	30 mm
Centre offset L_3	14.5 mm
t_{\max} internal machining	5 mm
Shank $\varnothing D_s$	32 mm
Application type	left-hand
Through-coolant	yes

axial grooving possible	yes
Type of product	Boring bar