


Parting-off / grooving insert neutral, HBG25, Groove width w: 3 mm

Order data

Order number	278029 3
GTIN	4062406381790
Item class	22D

Description
Suitable for :

Holders No. 278005 and 278015 – 278046.

Corner radius: 0.3 mm

Tolerance groove width w: ± 0.04 mm

Feed f: 0.07 - 0.2 mm/rev.

Technical description

Corner radius	0.3 mm
Feed f	0.07 - 0.2 mm/rev.
Groove width w	3 mm
Tool material	HSS
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Finishing/roughing assignment	Finishing
Tolerance groove width w	± 0.04 mm
Main application	P
Secondary application	M

Cutting conditions	continuous
Grade	HBG25
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving