


Parting-off / grooving insert neutral, HBG25, Groove width w: 4 mm

Order data

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| Order number | 278029 4 |
| GTIN | 4062406381806 |
| Item class | 22D |

Description
Suitable for :

Holders No. 278005 and 278015 – 278046.

Corner radius: 0.3 mm

Tolerance groove width w: ± 0.04 mm

Feed f: 0.1 - 0.26 mm/rev.

Technical description

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| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Finishing/roughing assignment | Finishing |
| Tolerance groove width w | ± 0.04 mm |
| Tool material | HSS |
| Corner radius | 0.3 mm |
| Groove width w | 4 mm |
| Feed f | 0.1 - 0.26 mm/rev. |
| Main application | P |
| Secondary application | M |

| | |
|---------------------------|-------------------------------|
| Cutting conditions | continuous |
| Grade | HBG25 |
| Number of changes/inserts | 1 |
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |