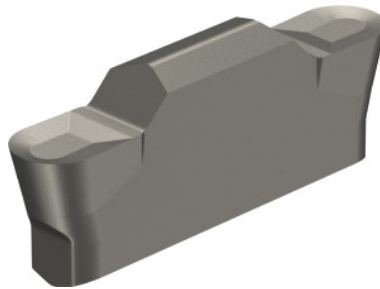



**Parting-off / grooving insert Full radius, HBG25, Groove width w: 3 mm**

**Order data**

Order number	278036 3
GTIN	4062406381813
Item class	22D

**Description**
**Suitable for :**

Holders No. 278005 and 278015 – 278046.

Tolerance groove width w:  $\pm 0.04$  mm

Feed f: 0.07 - 0.2 mm/rev.

**Technical description**

Feed f	0.07 - 0.2 mm/rev.
Tool material	HSS
Tolerance groove width w	$\pm 0.04$ mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Finishing/roughing assignment	Finishing
Main application	P
Secondary application	M
Cutting conditions	continuous
Grade	HBG25
Number of changes/inserts	1

Type of product

Indexable insert for grooving