


Parting-off / grooving insert Full radius, HBG25, Groove width w: 4 mm

Order data

Order number	278036 4
GTIN	4062406381820
Item class	22D

Description
Suitable for :

Holders No. 278005 and 278015 – 278046.

Tolerance groove width w: ± 0.04 mm

Feed f: 0.1 - 0.26 mm/rev.

Technical description

Tool material	HSS
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.1 - 0.26 mm/rev.
Tolerance groove width w	± 0.04 mm
Main application	P
Secondary application	M
Cutting conditions	continuous
Grade	HBG25
Number of changes/inserts	1

Type of product

Indexable insert for grooving