



## Medium-Plus blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 50/75 mm



### Order data

Order number	278042 50/75
GTIN	4062406601898
Item class	22B

### Description

#### Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).  
For cutter inserts No. 278029 – 278036.

#### Note:

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2 = 999$  in the size designation corresponds to theoretically infinite.

Through-coolant: no

Groove width w: 3; 4 mm

maximum cutting depth  $t_{max}$ : 14 mm

Shank width b: 16×16 mm

### Technical description

maximum 1st groove Ø $D_2$	75 mm
maximum cutting depth $t_{max}$	14 mm
minimum 1st groove Ø $D_1$	50 mm
Shank width b	16×16 mm
Application type	left-hand
Through-coolant	no
Groove width w	3; 4 mm

Type of product

Cutting head