



Medium-Plus blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 65/100 mm



Order data

Order number	278042 65/100
GTIN	4062406601904
Item class	22B

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).
For cutter inserts No. 278029 – 278036.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2 = 999$ in the size designation corresponds to theoretically infinite.

Through-coolant: no

Groove width w: 3; 4 mm

maximum cutting depth t_{max} : 14 mm

Shank width b: 16×16 mm

Technical description

maximum 1st groove Ø D_2	100 mm
maximum cutting depth t_{max}	14 mm
minimum 1st groove Ø D_1	65 mm
Shank width b	16×16 mm
Application type	left-hand
Through-coolant	no
Groove width w	3; 4 mm

Type of product

Cutting head