



Medium-Plus blade carrier for face grooving, left-hand, Ø range Groove D1 / D2: 50/75 mm



Order data

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|--------------|---------------|
| Order number | 278044 50/75 |
| GTIN | 4062406602000 |
| Item class | 22B |

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).

For cutter inserts No. 278029 – 278036.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2 = 999$ in the size designation corresponds to theoretically infinite.

Through-coolant: no

Groove width w: 3; 4 mm

maximum cutting depth t_{max} : 14 mm

Shank width b: 20×20 mm

Technical description

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|---------------------------------|-----------|
| minimum 1st groove Ø D_1 | 50 mm |
| maximum cutting depth t_{max} | 14 mm |
| maximum 1st groove Ø D_2 | 75 mm |
| Shank width b | 20×20 mm |
| Application type | left-hand |
| Through-coolant | no |
| Groove width w | 3; 4 mm |

Type of product

Cutting head