



## Medium-Plus blade carrier for face grooving, right-hand, Ø range Groove D1 / D2: 340/999 mm



### Order data

|              |                |
|--------------|----------------|
| Order number | 278045 340/999 |
| GTIN         | 4062406602147  |
| Item class   | 22B            |

### Description

#### Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).  
For cutter inserts No. 278029 – 278036.

#### Note:

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

$D_2$  = 999 in the size designation corresponds to theoretically infinite.

Through-coolant: no

Groove width w: 3; 4 mm

maximum cutting depth  $t_{max}$ : 14 mm

Shank width b: 25×25 mm

### Technical description

|                                 |            |
|---------------------------------|------------|
| minimum 1st groove Ø $D_1$      | 340 mm     |
| maximum cutting depth $t_{max}$ | 14 mm      |
| maximum 1st groove Ø $D_2$      | 999 mm     |
| Shank width b                   | 25×25 mm   |
| Application type                | right-hand |
| Through-coolant                 | no         |
| Groove width w                  | 3; 4 mm    |

Type of product

Cutting head