

## Knurl forming tool right-hand, Shank size: 10 mm



### **Order data**

Order number	290018 10
GTIN	4030741660603
Item class	29H

### **Description**

#### **Version:**

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

- · Minimal pressure, reduced stress on the workpiece and machine.
- · Synchronising spindle for easy adjustment of knurl carriers and centre heights.

for knurl profile: RGE45° BL/BR45°

for knurl  $\varnothing$  d<sub>1</sub>: 15 mm for knurl width w: 4 mm for knurl bore  $\varnothing$  d<sub>2</sub>: 4 mm Working range: 0 - 15 mm Roller pin: 299910 6

# **Technical description**

Shank height	10 mm
for knurl bore Ø d <sub>2</sub>	4 mm
Working range	0 - 15 mm
Roller pin	299910 6
for knurl Ø d <sub>1</sub>	15 mm
for knurl width w	4 mm
Shank width	10 mm

for knurl profile	RAA 2×AA
for knurl profile	RGE30° BL/BR30°
for knurl profile	RGE45° BL/BR45°
Type of product	Self-centering knurling tool