Cut knurling tool universal, Shank size: 16X mm



Order data

Order number	290210 16X
GTIN	
Item class	29H
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Description

Version:

Modular design: Can be used universally as right-hand or left-hand version.

Carbide running sleeve for increased wear resistance.

Quick tool adjustment by using the adjustment spindle.

Advantage:

- Low vibration.
- \cdot Adjustment scale and synchronous adjustment spindle for adjusting the workpiece \varnothing .
- Reduced set-up times leading to reduced unit costs.
- · Clearance angle correction of the knurls.
- $\cdot\,$ Increased wear resistance due to specially hardened surface.

· For higher feed rates and cutting speeds.

for knurl profile: RGE45° BL/BR15° for knurl Ø d₁: 25 mm for knurl width w: 6 mm for knurl bore Ø d₂: 8 mm Working range: 10 - 250 mm Carbide sleeve, cover disc, screw: 299920 1

Technical description

for knurl width w	6 mm
for knurl Ø d_1	25 mm

Shank width	16 mm
for knurl bore \emptyset d ₂	8 mm
Shank height	16 mm
Carbide sleeve, cover disc, screw	299920 1
Working range	10 - 250 mm
Cutting direction	left-hand and right-hand
for knurl profile	RGE30° 2×AA
for knurl profile	RGE45° BL/BR15°
Type of product	Self-centering knurling tool

Accessories

Spare parts kit (3 pieces), carbide bush, cover washer, screw	290320
Spare parts kit (3 pieces), carbide bush, cover washer, screw Type 1	299920 1