

**Garant**
**Profile slotting toolholder for square cutting inserts  $\varnothing$  D1 25 mm, from square: 14 mm**

**Order data**

Order number	290332 14
GTIN	4062406352264
Item class	21U

**Description**
**Note:**

- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**

Through-coolant: yes

Shank length  $L_3$ : 90 mm

suitable for square drive: 14 - 16 mm

Reach  $L_1$ : 50 mm

Tool holder  $\varnothing$   $D_2$ : 13 mm

Centre offset  $L_3$ : 7 mm

Min. pre-drilling  $-\varnothing$   $D_{\min}$ : 14.2 mm

Screw: 290399 2

**Technical description**

Shank $\varnothing$	25 mm
Centre offset $L_3$	7 mm
Reach $L_1$	50 mm
Screw	290399 2
Min. pre-drilling $-\varnothing$ $D_{\min}$	14.2 mm
Tool holder $\varnothing$ $D_2$	13 mm

suitable for square drive	14 - 16 mm
Through-coolant	yes
Shank length L <sub>s</sub>	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools