

Garant

Keyway broaching toolholder for keyway broaching equipment, Shank EWS + Benz, from slot width m: 6 mm



Order data

Order number	290351 6
GTIN	4062406099527
Item class	21U

Description

Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: no

Shank length L_3 : 30 mm

suitable for slot width m: 6; 8 mm

Reach L_1 : 37 mm

Tool holder $\varnothing D_2$: 16 mm

Centre offset L_3 : 9 mm

Min. pre-drilling - $\varnothing D_{\min}$: 18 mm

Min. pre-drilling - $\varnothing D_{\min}$: 19 mm

Technical description

suitable for slot width m	6; 8 mm
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Reach L_1	37 mm
Centre offset L_3	9 mm
Min. pre-drilling $-\varnothing D_{\min}$	18 mm
Min. pre-drilling $-\varnothing D_{\min}$	19 mm
Screw	290399 2
Shank \varnothing	16 mm
Tool holder $\varnothing D_2$	16 mm
Shank mounting type	Shank EWS + Benz
Through-coolant	no
Shank length L_s	30 mm
Shank	EWS + Benz
Type of product	Keyway broaching and profile slotting tools