

Garant

Keyway broaching toolholder for keyway broaching equipment, Shank EWS + Benz, from slot width m: 8 mm


Order data

Order number	290351 8
GTIN	4062406099534
Item class	21U

Description
Attention:

Always use the minimum pre-drill $\varnothing$ to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: no

Shank length L_5 : 30 mm

suitable for slot width m: 8 mm

Reach L_1 : 37 mm

Tool holder $\varnothing D_2$: 20 mm

Centre offset L_3 : 11 mm

Min. pre-drilling - $\varnothing D_{\min}$: 22 mm

Screw: 290399 2

Technical description

Shank $\varnothing$	16 mm
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Min. pre-drilling -Ø D _{min}	22 mm
Reach L ₁	37 mm
Centre offset L ₃	11 mm
Screw	290399 2
suitable for slot width m	8 mm
Tool holder Ø D ₂	20 mm
Shank mounting type	Shank EWS + Benz
Through-coolant	no
Shank length L _s	30 mm
Shank	EWS + Benz
Type of product	Keyway broaching and profile slotting tools