

Garant

Keyway broaching toolholder for keyway broaching equipment, Shank WTO, from slot width m: 10 mm


Order data

Order number	290352 10
GTIN	4062406099619
Item class	21U

Description
Attention:

Always use the minimum pre-drill $\varnothing$ to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: no

Shank length L_5 : 6 mm

suitable for slot width m: 10; 12 mm

Reach L_1 : 37 mm

Tool holder $\varnothing D_2$: 25 mm

Centre offset L_3 : 14 mm

Min. pre-drilling - $\varnothing D_{\min}$: 28 mm

Min. pre-drilling - $\varnothing D_{\min}$: 29 mm

Technical description

Min. pre-drilling - $\varnothing$ D _{min}	28 mm
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Reach L ₁	37 mm
suitable for slot width m	10; 12 mm
Screw	290399 3
Centre offset L ₃	14 mm
Shank $\varnothing$	16 mm
Tool holder $\varnothing$ D ₂	25 mm
Shank mounting type	Shank WTO
Through-coolant	no
Shank length L _s	6 mm
Shank	WTO
Type of product	Keyway broaching and profile slotting tools