Garant

Keyway broaching toolholder for keyway broaching equipment, Shank WTO, from slot width m: 8 mm



Order data

Order number	290352 8
GTIN	4062406099602
Item class	21U

Description

Attention:
Always use the minimum pre-drill ∅ to match the slot width (e.g. for slot width 25 mm, minimum pre-drill ∅ = 48 mm).
Note:
- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: no
Shank length L_s: 6 mm
suitable for slot width m: 8 mm
Reach L_1: 37 mm
Tool holder ∅ D_2: 20 mm
Centre offset L_3: 11 mm
Min. pre-drilling -∅ D_{min}: 22 mm
Screw: 290399 2

Technical description

suitable for slot width m	8 mm
Reach L_1	37 mm
Min. pre-drilling -Ø D_{min}	22 mm
Screw	290399 2
Centre offset L_3	11 mm
Shank Ø	16 mm
Tool holder Ø D_2	20 mm
Shank mounting type	Shank WTO
Through-coolant	no
Shank length L_s	6 mm
Shank	WTO
Type of product	Keyway broaching and profile slotting tools