

duMONT**Splined push broach HSS Fit H9, Type: 25F1****Order data**

Order number	290407 25F1
GTIN	662600888435
Item class	29J

Description**Application:**

For production of keyways to DIN 6885.

Supplied with:

Broaches including the necessary shims.

Note:

- **Broaches for high tensile materials, increased number of passes or special applications available (on request).**
- **After first and second of three passes, back the broach off slightly – the broach will then align itself.**
- **Coated broaches and inch size broaches available on request.**
- **BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).**
- **Size 28; 32 and 36 available on request, on short lead times.**

Tool material: HSS

Broach length: 505 mm

Keyway width: 25 mm

Keyway depth: 5.4 mm

for bore Ø to DIN 6885: 85 - 95 mm

Broaching length in steel: 25 - 150 mm

necessary broaching force for St50 and max. broaching length: 8300 kg

Technical description

Back width	25.72 mm
Keyway width	25 mm
Keyway depth	5.4 mm
Number of passes	5
Broaching length in steel	25 - 150 mm
Broach length	505 mm
necessary broaching force for St50 and max. broaching length	8300 kg
for bore Ø to DIN 6885	85 - 95 mm
Tool material	HSS
Type of product	Broach