

## Garant

**Performance milling chuck with cooling channel bore Form ADB, SK 50 short,  
Clamping range  $\varnothing$  D1: 10 mm**



### Order data

Order number	300398 10
GTIN	4062406245634
Item class	31A

### Description

#### Version:

- With Balluffchip bore.
- All shanks hard turned.
- Supplied with 4 cooling channel bores.

#### Advantage:

- No risk of the cutter being pulled out, not even a tug.
- Optimised external contour – vibration-damping behaviour.
- Pleasant handling thanks to the differential thread.
- Breakage of the milling cutter shank is improbable.
- Precision version.

#### Application:

For clamping tools with side drive flats to DIN 1835 Form B and DIN 6535 Form HB. Best suited for TPC milling or high feed rate applications. No risk of the cutter being pulled out, more precise radial run-out, **process reliability!**

#### Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835.

Overhang dimension A: 63 mm

External  $\varnothing$  D: 36.2 mm

$\varnothing$  D<sub>2</sub>: 32 mm

### Technical description

External Ø D	36.2 mm
Overhang dimension A	63 mm
Ø D <sub>2</sub>	32 mm
Clamping Ø D <sub>1</sub>	10 mm
Adapter	SK 50 short
Standard	DIN 6359
Arbor standard	DIN 69871
Arbor standard	DIN 69871
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HPC
Type of product	Side lock arbor