



Combination face mill adapter Form A, SK 40 short, Spigot Ø d₁: 27 mm



Order data

Order number	300837 27
GTIN	4062406251734
Item class	32A

Description

Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.
All shanks fine bead blasted.

Application:

- With drive key for mills with longitudinal keyway, e. g. DIN 841.
- With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Machining strategy: HPC

Overhang dimension A: 55 mm

Technical description

Spigot Ø d ₁	27 mm
Overhang dimension A	55 mm
Adapter	SK 40 short
Standard	DIN 6358

Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot