



Combination face mill adapter Form A, SK 40 short, Spigot Ø d1: 40 mm



Order data

Order number	300837 40
GTIN	4062406251758
Item class	32A

Description

Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore. All shanks fine bead blasted.

Application:

- With drive key for mills with longitudinal keyway, e. g. DIN 841.
- With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

Overhang dimension A: 60 mm

External Ø D: 70 mm

Milling mandrel length L₃ with drive ring: 27 mm

Milling mandrel length L₄: 41 mm

Spare milling cutter lock screw No. 309860: 40

Spare drive ring No. 309870: 40

Technical description

Milling mandrel length L ₃ with drive ring	27 mm
Spare drive ring No. 309870	40

Milling mandrel length L ₄	41 mm
Spigot Ø d ₁	40 mm
External Ø D	70 mm
Suitable toggle spanner No. 309840	40
Spare milling cutter lock screw No. 309860	40
Overhang dimension A	60 mm
Adapter	SK 40 short
Standard	DIN 6358
Arbor standard	DIN 69871
Arbor standard	DIN 69871
Shape	A
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK	308812 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 50 SK	308820 50
Pull stud 90° sealed suitable for steep tapers 50	308795 50

Toggle spanner for mandrel Ø 50 mm	309840 50
Face mill drive ring for mandrel Ø 40 mm	309870 40
Pull stud Form B suitable for steep tapers 50	308640 50
Pull stud Form A suitable for steep tapers 50	308600 50
Milling cutter lock screw for mandrel Ø 50 mm	309860 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Pull stud sealed, form A suitable for steep tapers 50	308610 50
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308810 50
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Wrench for pull studs ISO 7388 suitable for steep tapers 50 SK	308830 50
Milling cutter lock screw for mandrel Ø 40 mm	309860 40
Pull stud sealed suitable for steep tapers 50	308660 50
Toggle spanner for mandrel Ø 40 mm	309840 40