



Combination face mill adapter Form A, SK 40 short, Spigot Ø d1: 22 mm



Order data

Order number	300875 22
GTIN	4062406251772
Item class	32A

Description

Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.
All shanks fine bead blasted.

Application:

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

External Ø D: 40 mm

Milling mandrel length L₃ with drive ring: 19 mm

Milling mandrel length L₄: 31 mm

Spare milling cutter lock screw No. 309860: 22

Spare drive ring No. 309870: 22

Suitable toggle spanner No. 309840: 22

Technical description

Spigot Ø d ₁	22 mm
Milling mandrel length L ₄	31 mm
Spare milling cutter lock screw No. 309860	22

Milling mandrel length L ₃ with drive ring	19 mm
Suitable toggle spanner No. 309840	22
Spare drive ring No. 309870	22
External Ø D	40 mm
Adapter	SK 40 short
Standard	DIN 6358
Arbor standard	DIN 69871
Arbor standard	DIN 69871
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Toggle spanner for mandrel Ø 50 mm	309840 50
Pull stud sealed, form A suitable for steep tapers 50	308610 50
Milling cutter lock screw for mandrel Ø 50 mm	309860 50
Face mill drive ring for mandrel Ø 22 mm	309870 22
Pull stud sealed suitable for steep tapers 50	308660 50
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Pull stud Form B suitable for steep tapers 50	308640 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308810 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
	308812 50

Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK

Wrench for pull studs ISO 7388 suitable for steep tapers 50 SK

308830 50

Special pull stud with no internal thread sealed suitable for steep tapers 50

308700 50

Special pull stud with no internal thread sealed suitable for steep tapers 50

308720 50

Pull stud 60° sealed suitable for steep tapers 50

308785 50

Toggle spanner for mandrel Ø 22 mm

309840 22

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 50 SK

308820 50

Milling cutter lock screw for mandrel Ø 22 mm

309860 22

Pull stud sealed, form B suitable for steep tapers 50

308650 50

Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50

308605 50

Pull stud 90° sealed suitable for steep tapers 50

308790 50

Pull stud Form A suitable for steep tapers 50

308600 50

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50

308615 50

Special pull stud with internal thread suitable for steep tapers 50

308740 50