

Garant

Face mill arbor Form ADB with cooling channel bores, SK 50 A = 200, Spigot Ø d1: 27 mm


Order data

| | |
|--------------|---------------|
| Order number | 301154 27 |
| GTIN | 4062406242152 |
| Item class | 31A |

Description
Version:

- From clamping Ø 40 with 4 tapped holes for face mills to DIN 2079.
- Taper shank, spigot, and all contact surfaces ground at the collar.
- Short series.
- Increased collar contact surface.
- With Balluffchip bore.
- With 4 cooling channel bores.
- All shanks hard turned (for smooth running!).

Supplied with:

Lock screw.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

External Ø D: 60 mm

Milling mandrel length L_4 : 21 mm

Spare milling cutter lock screw No. 309860: 27

Technical description

| | |
|--|-------|
| External Ø D | 60 mm |
| Spare milling cutter lock screw No. 309860 | 27 |

| | |
|---------------------------------------|---------------------|
| Suitable toggle spanner No. 309840 | 27 |
| Milling mandrel length L ₄ | 21 mm |
| Spigot Ø d ₁ | 27 mm |
| Adapter | SK 50 A = 200 |
| Standard | DIN 6357 |
| Arbor standard | DIN 69871 |
| Arbor standard | DIN 69871 |
| Shape | ADB |
| Cooling channel bore | not pluggable |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | ≤ 5 µm |
| Machining strategy | HPC |
| Type of product | Milling head arbor |