

**Garant**
**Arbor for indexable drills Form ADB, SK 40, for shank  $\varnothing$  D1: 32 mm**

**Order data**

Order number	301285 32
GTIN	4062406104962
Item class	31A

**Description**
**Version:**

- **Position of the threaded pin for countersinking in the indexable drill offset by 0.4 mm.**
- **When tightening the increased contact face  $\varnothing$  is clamped against the front face of the arbor.**
- **Better support, allowing higher feed rates.**
- **High concentricity thanks to the mating surface being ground flat to 3 $\mu$ m.**
- **With Balluffchip bore.**

**Application:**

**For mounting all standard indexable drills to DIN 6595, Part 1.**

**Suitable for :**

All indexable drills with parallel shank to DIN 6595, Part 1.

**Optional extras:**

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Balance quality G at rotational speed: G 2.5 at 25,000 rpm

Overhang dimension A: 75 mm

External  $\varnothing$  D: 52 mm

**Technical description**

Overhang dimension A	75 mm
External $\varnothing$ D	52 mm
Adapter	SK 40

Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Indexable drill head adapter

## Accessories

Pull stud sealed suitable for steep tapers 40	308635 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud sealed suitable for steep tapers 40	308660 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
ER chuck key 1/2 inch socket for ER collet chuck 40	309700 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
ER chuck key 1/2 inch socket for ER collet chuck 32	309700 32
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Torque wrench with reversible ratchet maximum torque 200 Nm	656050 200
ER chuck key for ER collet chuck 40	309680 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
ER chuck key for ER collet chuck 32	309680 32
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40