

Garant

Arbor for indexable drills Form ADB, SK 50, for shank \varnothing D1: 20 mm



Order data

Order number	301287 20
GTIN	4062406104986
Item class	31A

Description

Version:

- **Position of the threaded pin for countersinking in the indexable drill offset by 0.4 mm.**
- **When tightening the increased contact face \varnothing is clamped against the front face of the arbor.**
- **Better support, allowing higher feed rates.**
- **High concentricity thanks to the mating surface being ground flat to 3 μ m.**
- **With Balluffchip bore.**

Callout:

Indexable drill
Toolholder
Ground contact face
Form ADB

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for :

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Balance quality G at rotational speed: G 2.5 at 25,000 rpm

Overhang dimension A: 70 mm

External \varnothing D: 40 mm

Technical description

Overhang dimension A	70 mm
External Ø D	40 mm
Adapter	SK 50
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Indexable drill head adapter

Accessories

Pull stud 90° sealed suitable for steep tapers 50	308790 50
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308810 50
Pull stud Form B suitable for steep tapers 50	308640 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 50 SK	308820 50
Torque wrench with reversible ratchet maximum torque 200 Nm	656050 200
Pull stud Form A suitable for steep tapers 50	308600 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK	308812 50
Wrench for pull studs ISO 7388 suitable for steep tapers 50 SK	308830 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
	308615 50

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50

Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50

308605 50

Special pull stud with no internal thread sealed suitable for steep tapers 50

308700 50

Pull stud stud sealed, form A suitable for steep tapers 50

308610 50

Pull stud 90° sealed suitable for steep tapers 50

308795 50

Pull stud 45° sealed suitable for steep tapers 50

308765 50

Pull stud sealed suitable for steep tapers 50

308660 50

Special pull stud with internal thread suitable for steep tapers 50

308740 50