

Garant

Arbor for indexable drills Form ADB, SK 50, for shank \varnothing D1: 25 mm



Order data

Order number	301287 25
GTIN	4062406104993
Item class	31A

Description

Version:

- **Position of the threaded pin for countersinking in the indexable drill offset by 0.4 mm.**
- **When tightening the increased contact face \varnothing is clamped against the front face of the arbor.**
- **Better support, allowing higher feed rates.**
- **High concentricity thanks to the mating surface being ground flat to 3 μ m.**
- **With Balluffchip bore.**

Callout:

Indexable drill
Toolholder
Ground contact face
Form ADB

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for :

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, replacement screws No. 309907, 309908.

Overhang dimension A: 70 mm

External \varnothing D: 45 mm

Technical description

External Ø D	45 mm
Overhang dimension A	70 mm
Adapter	SK 50
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Indexable drill head adapter

Accessories

Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50	308812 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
ER chuck key 1/2 inch socket for ER collet chuck 25	309700 25
ER chuck key for ER collet chuck 25	309680 25
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Pull stud sealed, form A suitable for steep tapers 50	308610 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
Pull stud Form B suitable for steep tapers 50	308640 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull stud Form A suitable for steep tapers 50	308600 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Pull stud sealed suitable for steep tapers 50	308660 50
	308615 50

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50

Wrench for pull studs ISO 7388 suitable for ISO taper size 50

308830 50

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50

308820 50

Torque wrench with reversible ratchet maximum torque 200 Nm

656050 200

Pull stud 90° sealed suitable for steep tapers 50

308790 50

Pull stud 90° sealed suitable for steep tapers 50

308795 50

Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50

308605 50

Pull stud 45° sealed suitable for steep tapers 50

308765 50