

Garant

SK shrink-fit chucks slim, with cooling channel bore, SK 40 A = 160, Clamping range $\varnothing D_1$: 6 mm



Order data

Order number	302336 6
GTIN	4062406243630
Item class	31A

Description

Version:

- All shanks hard turned (for smooth running!).
- With Balluffchip bore.
- Integral tool length adjustment, range 10 mm available only from size 6 upwards!
- Extra slim design(reduced interference contour).
- With cooling channel bores.

Application:

- Cutting operations in tool and mould making.
- For clamping tools with parallel shank to h6 tolerance.

Optional extras:

Pull studs (PS) No. 308600 – 308806. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fitting units No. 354210 – 354450.

Cooling channel bore: not pluggable

External $\varnothing D$: 30.9 mm

$\varnothing D_2$: 15 mm

Technical description

External $\varnothing D$	30.9 mm
$\varnothing D_2$	15 mm
Clamping $\varnothing D_1$	6 mm
Cooling channel bore	not pluggable

Adapter	SK 40 A = 160
Arbor standard	DIN 69871
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Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck