

Garant

SK shrink-fit chucks slim, with cooling channel bore, SK 50 A = 120, Clamping range $\varnothing D_1$: 8 mm


Order data

| | |
|--------------|---------------|
| Order number | 302343 8 |
| GTIN | 4062406243685 |
| Item class | 31A |

Description
Version:

- All shanks hard turned (for smooth running!).
- With Balluffchip bore.
- Integral tool length adjustment, range 10 mm available only from size 6 upwards!
- Extra slim design(reduced interference contour).
- With cooling channel bores.

Application:

- Cutting operations in tool and mould making.
- For clamping tools with parallel shank to h6 tolerance.

Optional extras:

Pull studs (PS) No. 308600 – 308806. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fitting units No. 354210 – 354450.

Cooling channel bore: not pluggable

External $\varnothing D$: 30.9 mm

$\varnothing D_2$: 15 mm

Technical description

| | |
|----------------------------|---------------|
| External $\varnothing D$ | 30.9 mm |
| $\varnothing D_2$ | 15 mm |
| Cooling channel bore | not pluggable |
| Clamping $\varnothing D_1$ | 8 mm |

| | |
|---------------------------------------|----------------------|
| Adapter | SK 50 A = 120 |
| Arbor standard | DIN 69871 |
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| Shape | ADB |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | $\leq 3 \mu\text{m}$ |
| Machining strategy | HSC |
| Machining strategy | HPC |
| Type of product | Shrink-fit chuck |