



## Combination face mill adaptor, SK 50 A = 55, Spigot Ø d1: 22 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 302515 22     |
| GTIN         | 4062406111090 |
| Item class   | 32A           |

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

Concentricity:  $\leq 6 \mu\text{m}$

Overall length L: 201 mm

Milling mandrel length  $L_3$  with drive ring: 19 mm

Milling mandrel length  $L_4$ : 31 mm

Thread M: M24

Spare milling cutter lock screw No. 309860: 22

Spare drive ring No. 309870: 22

### Technical description

|  |        |
|--|--------|
| Milling mandrel length $L_4$                 | 31 mm  |
| Milling mandrel length $L_3$ with drive ring | 19 mm  |
| Thread M                                     | M24    |
| Overall length L                             | 201 mm |

|  |                       |
|--|-----------------------|
| Spare drive ring No. 309870                | 22                    |
| Spare milling cutter lock screw No. 309860 | 22                    |
| Suitable toggle spanner No. 309840         | 22                    |
| Adapter                                    | SK 50 A = 55          |
| Standard                                   | DIN 6358              |
| Arbor standard                             | DIN 2080              |
| Concentricity                              | $\leq 6 \mu\text{m}$  |
| Type of product                            | Milling cutter spigot |