



Combination face mill adaptor, SK 50 A = 55, Spigot Ø d1: 27 mm



Order data

Order number	302515 27
GTIN	4062406111106
Item class	32A

Description

Version:

Internal thread for manual clamping.

Application:

With drive key for milling cutters **with longitudinal groove**, e.g. DIN 841.

With face mill drive ring for milling cutters with **transverse slots**, DIN 1880.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Special toggle spanner No. 309840.

Concentricity: $\leq 6 \mu\text{m}$

Overall length L: 203 mm

Milling mandrel length L_3 with drive ring: 21 mm

Milling mandrel length L_4 : 33 mm

Thread M: M24

Spare milling cutter lock screw No. 309860: 27

Spare drive ring No. 309870: 27

Technical description

Suitable toggle spanner No. 309840	27
Spare milling cutter lock screw No. 309860	27
Spare drive ring No. 309870	27
Milling mandrel length L_4	33 mm

Overall length L	203 mm
Thread M	M24
Milling mandrel length L ₃ with drive ring	21 mm
Adapter	SK 50 A = 55
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	≤ 6 μm
Type of product	Milling cutter spigot