



Combination face mill adaptor, SK 50 A = 55, Spigot Ø d1: 32 mm



Order data

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| Order number | 302515 32 |
| GTIN | 4062406111113 |
| Item class | 32A |

Description

Version:

Internal thread for manual clamping.

Application:

With drive key for milling cutters **with longitudinal groove**, e.g. DIN 841.

With face mill drive ring for milling cutters with **transverse slots**, DIN 1880.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Special toggle spanner No. 309840.

Concentricity: $\leq 6 \mu\text{m}$

Overall length L: 206 mm

Milling mandrel length L_3 with drive ring: 24 mm

Milling mandrel length L_4 : 38 mm

Thread M: M24

Spare milling cutter lock screw No. 309860: 32

Spare drive ring No. 309870: 32

Technical description

| | |
|--|--------|
| Thread M | M24 |
| Spare milling cutter lock screw No. 309860 | 32 |
| Overall length L | 206 mm |
| Milling mandrel length L_3 with drive ring | 24 mm |

| | |
|---------------------------------------|-----------------------|
| Milling mandrel length L ₄ | 38 mm |
| Spare drive ring No. 309870 | 32 |
| Suitable toggle spanner No. 309840 | 32 |
| Adapter | SK 50 A = 55 |
| Standard | DIN 6358 |
| Arbor standard | DIN 2080 |
| Concentricity | ≤ 6 μm |
| Type of product | Milling cutter spigot |