

**Side lock arbor Form AD, BT 40 short, Clamping range Ø D1: 25 mm****Order data**

|              |               |
|--------------|---------------|
| Order number | 302607 25     |
| GTIN         | 4062406100780 |
| Item class   | 32A           |

**Description****Version:**

All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm.

**Application:**

For clamping tools with side flats to DIN 1835 B and DIN 6535 HB.

**Optional extras:**

Pull studs (PS) No. 308760 – 308806. Pull stud wrenches No. 308820; 308835.

Overhang dimension A: 90 mm

External Ø D: 65 mm

Spare clamping screw No. 30 9900: 25

**Technical description**

|                                  |             |
|----------------------------------|-------------|
| Overhang dimension A             | 90 mm       |
| External Ø D                     | 65 mm       |
| Spare clamping screw No. 30 9900 | 25          |
| Adapter                          | BT 40 short |
| Standard                         | DIN 6359    |
| Arbor standard                   | ISO 7388-2  |
| Arbor standard                   | JIS B6339   |
| Shape                            | AD          |

|                                       |                     |
|---------------------------------------|---------------------|
| Balance quality G at rotational speed | G 6.3 at 18,000 rpm |
| Concentricity                         | ≤ 3 µm              |
| Machining strategy                    | HPC                 |
| Type of product                       | Side lock arbor     |

## Accessories

|                                                                                          |           |
|------------------------------------------------------------------------------------------|-----------|
| Wrench for pull studs ISO 7388 suitable for ISO taper size 40                            | 308830 40 |
| Pull stud 90° sealed suitable for steep tapers 40                                        | 308795 40 |
| Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40                | 308805 40 |
| Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40                | 308801 40 |
| Pull stud 90° sealed suitable for steep tapers 40                                        | 308790 40 |
| Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40 | 308820 40 |
| Pull stud 45° sealed suitable for steep tapers 40                                        | 308760 40 |
| Pull-stud 60° sealed suitable for steep tapers 40                                        | 308780 40 |
| Pull stud Hurco 60° with fit sealed suitable for steep tapers 40                         | 308804 40 |
| Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40                | 308803 40 |
| Pull stud 60° sealed suitable for steep tapers 40                                        | 308785 40 |
| Pull stud Hurco 90° with fit sealed suitable for steep tapers 40                         | 308806 40 |
| Torque insert for Pull studs to ISO 7388 suitable for ISO taper size 40                  | 308812 40 |
| Pull stud Hurco 45° with fit sealed suitable for steep tapers 40                         | 308802 40 |
| Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40                 | 308810 40 |

Pull stud 45° sealed suitable for steep tapers 40

308765 40

Spare clamping screw for chucks with clamping Ø D1 25 mm

309900 25