HOLEX

ER collet chuck Form AD, BT 30 A = 60, for ER collets: 25 ER

Order data

Order number	302747 25
GTIN	4062406101008
Item class	32A

Description

Version:
External and internal taper ground.
· **All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm.**
· **High-quality precision clamping nut.**
Application:
For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.**
Supplied with:
ER clamping nut.
Optional extras:
ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.
Pull studs (PS) No. 308760 – 308806. Pull stud wrenches No. 308820; 308835.
Note:
Matching clamping nut No. 309580 or 309610.
Machining strategy: HSC
Clamping range: 1 - 16 mm
External ∅ D: 42 mm
Spare ER clamping nut: 25
ER chuck key: 25

Technical description

Clamping range	1 - 16 mm
Spare ER clamping nut	25

ER chuck key	25
External ∅ D	42 mm
Adapter	BT 30 A = 60
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Collet chuck

Accessories

ER collet for machine taps with seal Nominal clamping ∅ d 12 mm	309411 12
ER collet with seal and spray nozzles Nominal clamping ∅ d 15 mm	308962 15
ER collet with seal and spray nozzles Nominal clamping ∅ d 13 mm	308962 13
ER collet Nominal clamping ∅ d 12 mm	308960 12
ER collet for machine taps with seal Nominal clamping ∅ d 14 mm	309411 14
ER collet with seal Nominal clamping ∅ d 12 mm	308946 12
ET collet with radial compensation for tapping and reaming Nominal clamping ∅ d 3 mm	309447 3
ER collet with seal Nominal clamping ∅ d 4 mm	308946 4
ER collet with seal Nominal clamping ∅ d 14 mm	308946 14
ER collet Nominal clamping ∅ d 15 mm	308941 15
ER collet HP with seal Nominal clamping ∅ d 13 mm	309374 13
ER collet HP Nominal clamping ∅ d 2 mm	309373 2
ER collet for machine taps with seal and spray nozzles Nominal clamping ∅ d 9 mm	309413 9
	309430 2,8

ET collet for thread tapping, with axial compensation Nominal clamping ∅ d 2,8 mm	
ER collet HP with seal and spray nozzles Nominal clamping ∅ d 10 mm	309375 10
ER collet with seal and spray nozzles Nominal clamping ∅ d 11 mm	308962 11
ER collet HP Nominal clamping ∅ d 15 mm	309373 15
ER collet HP with seal Nominal clamping ∅ d 11 mm	309374 11
ER collet HP Nominal clamping ∅ d 12 mm	309373 12
ER collet Nominal clamping ∅ d 8 mm	308941 8
ER collet with seal Nominal clamping ∅ d 10 mm	308946 10
ER collet for machine taps with seal Nominal clamping ∅ d 8 mm	309409 8
ER collet HP with seal Nominal clamping ∅ d 16 mm	309374 16
ER collet Nominal clamping ∅ d 10 mm	308960 10
ER collet with seal Nominal clamping ∅ d 9 mm	308946 9
ER collet HP Nominal clamping ∅ d 7 mm	309373 7
ER collet HP Nominal clamping ∅ d 10 mm	309373 10
ER collet HP Nominal clamping ∅ d 6 mm	309373 6
ER collet with seal Nominal clamping ∅ d 15 mm	308946 15
ER collet with seal Nominal clamping ∅ d 16 mm	308959 16
ER collet HP Nominal clamping ∅ d 3 mm	309373 3
Pull stud 45° sealed suitable for steep tapers 30	308765 30
ER collet with seal and spray nozzles Nominal clamping ∅ d 4 mm	308962 4
ER collet HP Nominal clamping ∅ d 9 mm	309373 9
ET collet with radial compensation for tapping and reaming Nominal clamping ∅ d 4 mm	309447 4
ER collet for machine taps with seal and spray nozzles Nominal clamping ∅ d 4,5 mm	309413 4,5
ER collet HP with seal Nominal clamping ∅ d 9 mm	309374 9
	309411 9

ER collet for machine taps with seal Nominal clamping ∅ d 9 mm	
ER collet Nominal clamping ∅ d 3 mm	308941 3
ER collet with seal and spray nozzles Nominal clamping ∅ d 7 mm	308962 7
ER clamping nut High Speed for ER 25	309610 25
ER collet for machine taps with seal and spray nozzles Nominal clamping ∅ d 11 mm	309413 11
ER collet HP Nominal clamping ∅ d 16 mm	309373 16
ET collet for thread tapping, with axial compensation Nominal clamping ∅ d 8 mm	309430 8
ER collet Nominal clamping ∅ d 2 mm	308941 2
ER collet with seal Nominal clamping ∅ d 13 mm	308946 13
ER collet with seal Nominal clamping ∅ d 11 mm	308946 11
ER chuck key for ER collet chuck 25	309680 25
ET collet with radial compensation for tapping and reaming Nominal clamping ∅ d 9 mm	309447 9
ER collet Nominal clamping ∅ d 2,5 mm	308941 2,5
ER collet Nominal clamping ∅ d 6 mm	308960 6
ER collet HP Nominal clamping ∅ d 14 mm	309373 14
ER collet for machine taps with seal and spray nozzles Nominal clamping ∅ d 14 mm	309413 14
ER collet for machine taps with seal Nominal clamping ∅ d 11 mm	309411 11
ER collet with seal Nominal clamping ∅ d 10 mm	308959 10
ET collet with radial compensation for tapping and reaming Nominal clamping ∅ d 6 mm	309447 6
ER collet HP with seal Nominal clamping ∅ d 4 mm	309374 4
ER collet for machine taps with seal Nominal clamping ∅ d 14 mm	309409 14
ER collet for machine taps with seal Nominal clamping ∅ d 12 mm	309409 12
ER collet Nominal clamping ∅ d 12 mm	308941 12

ER collet Nominal clamping ∅ d 5 mm	308941 5
ER collet Nominal clamping ∅ d 2 mm	308960 2
ER collet HP with seal Nominal clamping ∅ d 12 mm	309374 12
ER collet with seal Nominal clamping ∅ d 7 mm	308959 7
ER clamping nut for ER 25	309580 25
ER collet for machine taps with seal Nominal clamping ∅ d 11 mm	309409 11
ER collet for machine taps with seal and spray nozzles Nominal clamping ∅ d 8 mm	309413 8
ER collet with seal Nominal clamping ∅ d 11 mm	308959 11
ER collet HP with seal Nominal clamping ∅ d 5 mm	309374 5
ER collet HP with seal and spray nozzles Nominal clamping ∅ d 6 mm	309375 6
ER collet Nominal clamping ∅ d 4 mm	308941 4
ER collet HP Nominal clamping ∅ d 4 mm	309373 4
ER collet Nominal clamping ∅ d 10 mm	308941 10
ER collet with seal Nominal clamping ∅ d 4 mm	308959 4
Pull-stud 60° sealed suitable for steep tapers 30	308780 30
ER collet Nominal clamping ∅ d 5 mm	308960 5
ER plain bearing clamping nut for ER 25	309612 25
ER collet for machine taps with seal Nominal clamping ∅ d 7 mm	309411 7
ER collet HP with seal and spray nozzles Nominal clamping ∅ d 14 mm	309375 14
ER collet HP Nominal clamping ∅ d 8 mm	309373 8
ER collet HP with seal Nominal clamping ∅ d 6 mm	309374 6
ER collet Nominal clamping ∅ d 11 mm	308941 11
ER collet Nominal clamping ∅ d 13 mm	308960 13
ET collet for thread tapping, with axial compensation Nominal clamping ∅ d 9 mm	309430 9
ET collet with radial compensation for tapping and reaming Nominal clamping ∅ d 8 mm	309447 8

ER collet Nominal clamping ∅ d 14 mm	308941 14
ER collet HP with seal Nominal clamping ∅ d 8 mm	309374 8
Pull stud 45° sealed suitable for steep tapers 30	308760 30
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ER collet for machine taps with seal Nominal clamping ∅ d 8 mm	309411 8
ER collet with seal Nominal clamping ∅ d 5 mm	308946 5
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ER collet for machine taps with seal Nominal clamping ∅ d 16 mm	309411 16
ER collet with seal Nominal clamping ∅ d 7 mm	308946 7
ER collet HP with seal Nominal clamping ∅ d 10 mm	309374 10
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ER collet Nominal clamping ∅ d 9 mm	308941 9

ET collet for thread tapping, with axial compensation Nominal clamping ∅ d 4,5 mm	309430 4,5
ER clamping nut for precision collet chucks for ER 25	309617 25
ER collet Nominal clamping ∅ d 16 mm	308960 16
ER collet for machine taps with seal Nominal clamping ∅ d 6 mm	309409 6
Pull stud 60° sealed suitable for steep tapers 30	308785 30
ER collet with seal Nominal clamping ∅ d 13 mm	308959 13
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ER collet with seal Nominal clamping ∅ d 8 mm	308959 8
ET collet for thread tapping, with axial compensation Nominal clamping ∅ d 3,5 mm	309430 3,5