

**ER collet chuck Form AD, BT 40 short, for ER collet size: 25 ER****Order data**

Order number	302757 25
GTIN	4062406101022
Item class	32A

Description**Version:**

External and internal taper ground.

- **All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm.**
- **High-quality precision clamping nut.**

Application:

For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.**

Supplied with:

ER clamping nut.

Optional extras:

ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.

Pull studs (PS) No. 308760 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

Matching clamping nut No. 309580 or 309610.

Machining strategy: HSC

Clamping range: 1 - 16 mm

Overhang dimension A: 70 mm

External Ø D: 42 mm

Spare ER clamping nut: 25

ER chuck key: 25

Technical description

Clamping range	1 - 16 mm
----------------	-----------

Spare ER clamping nut	25
External Ø D	42 mm
ER chuck key	25
Overhang dimension A	70 mm
Adapter	BT 40 short
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	AD
Balance quality G at rotational speed	G 6.3 at 18,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Collet chuck

Accessories

Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
ER collet with seal Nominal clamping Ø d 4 mm	308959 4
ER collet Nominal clamping Ø d 6 mm	308960 6
ER collet Nominal clamping Ø d 6 mm	308941 6
ER collet Nominal clamping Ø d 7 mm	308941 7
ER collet with seal Nominal clamping Ø d 6 mm	308959 6
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 8 mm	309447 8
ER collet Nominal clamping Ø d 13 mm	308960 13
ER collet Nominal clamping Ø d 5 mm	308941 5
ER collet with seal Nominal clamping Ø d 13 mm	308959 13
	308962 10

ER collet with seal and spray nozzles Nominal clamping Ø d 10 mm

Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40

308812 40

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 3,5 mm

309447 3,5

ET collet for thread tapping, with axial compensation Nominal clamping Ø d 3,5 mm

309430 3,5

ER collet with seal and spray nozzles Nominal clamping Ø d 16 mm

308962 16

ER collet Nominal clamping Ø d 13 mm

308941 13

ER collet Nominal clamping Ø d 4 mm

308941 4

Pull stud 45° sealed suitable for steep tapers 40

308760 40

ER collet with seal and spray nozzles Nominal clamping Ø d 4 mm

308962 4

ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 8 mm

309413 8

ER collet with seal Nominal clamping Ø d 12 mm

308946 12

ER collet Nominal clamping Ø d 11 mm

308960 11

ET collet for thread tapping, with axial compensation Nominal clamping Ø d 7 mm

309430 7

ER collet for machine taps with seal Nominal clamping Ø d 9 mm

309411 9

ER collet for machine taps with seal Nominal clamping Ø d 14 mm

309409 14

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40

308806 40

ER collet Nominal clamping Ø d 15 mm

308941 15

ER clamping nut for ER 25

309580 25

ER collet Nominal clamping Ø d 9 mm

308960 9

ER collet with seal Nominal clamping Ø d 10 mm

308946 10

ER collet with seal Nominal clamping Ø d 8 mm

308946 8

ER clamping nut High Speed for ER 25

309610 25

ER collet with seal Nominal clamping Ø d 11 mm	308959 11
ER collet Nominal clamping Ø d 9 mm	308941 9
ER collet Nominal clamping Ø d 2 mm	308960 2
ER collet with seal and spray nozzles Nominal clamping Ø d 12 mm	308962 12
ER collet with seal Nominal clamping Ø d 13 mm	308946 13
ER collet Nominal clamping Ø d 2 mm	308941 2
ER collet with seal and spray nozzles Nominal clamping Ø d 5 mm	308962 5
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 8 mm	309430 8
ER collet with seal and spray nozzles Nominal clamping Ø d 7 mm	308962 7
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 12 mm	309413 12
ER clamping nut for HiRunER collet chucks for ER 25	309617 25
ER plain bearing clamping nut for ER 25	309612 25
ER collet with seal Nominal clamping Ø d 16 mm	308959 16
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
ER collet with seal Nominal clamping Ø d 5 mm	308946 5
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 6 mm	309413 6
ER collet Nominal clamping Ø d 16 mm	308960 16
ER collet Nominal clamping Ø d 15 mm	308960 15
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 9 mm	309430 9
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 14 mm	309413 14
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309411 7
Pull stud 90° sealed suitable for steep tapers 40	308795 40
ER collet Nominal clamping Ø d 5 mm	308960 5

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 10 mm	309447 10
ER collet for machine taps with seal Nominal clamping Ø d 8 mm	309411 8
ER collet for machine taps with seal Nominal clamping Ø d 8 mm	309409 8
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 6 mm	309447 6
ER collet with seal Nominal clamping Ø d 7 mm	308946 7
ER collet Nominal clamping Ø d 14 mm	308960 14
ER collet with seal Nominal clamping Ø d 9 mm	308946 9
ER collet with seal and spray nozzles Nominal clamping Ø d 8 mm	308962 8
ER collet with seal Nominal clamping Ø d 16 mm	308946 16
ER collet with seal and spray nozzles Nominal clamping Ø d 6 mm	308962 6
Pull stud 45° sealed suitable for steep tapers 40	308765 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4,5 mm	309447 4,5
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309411 4,5
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 7 mm	309413 7
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 7 mm	309447 7
ER collet with seal and spray nozzles Nominal clamping Ø d 13 mm	308962 13
ER collet with seal and spray nozzles Nominal clamping Ø d 14 mm	308962 14
ER collet Nominal clamping Ø d 7 mm	308960 7
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 4,5 mm	309413 4,5

ER collet with seal Nominal clamping Ø d 3 mm	308959 3
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 11 mm	309413 11
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309411 6
ER collet with seal Nominal clamping Ø d 11 mm	308946 11
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 9 mm	309413 9
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 4,5 mm	309430 4,5
ER collet with seal Nominal clamping Ø d 14 mm	308946 14
ER collet with seal Nominal clamping Ø d 15 mm	308959 15
ER collet Nominal clamping Ø d 12 mm	308941 12
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309411 10
ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309411 14
ER collet with seal Nominal clamping Ø d 12 mm	308959 12
ER collet Nominal clamping Ø d 14 mm	308941 14
ER collet Nominal clamping Ø d 11 mm	308941 11
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309409 6
ER collet Nominal clamping Ø d 10 mm	308941 10
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
ER collet Nominal clamping Ø d 3 mm	308941 3
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
ER collet with seal and spray nozzles Nominal clamping Ø d 3 mm	308962 3
ER collet with seal Nominal clamping Ø d 5 mm	308959 5
ER collet for machine taps with seal Nominal clamping Ø d 12 mm	309409 12

ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309409 10
ER collet Nominal clamping Ø d 10 mm	308960 10
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 3 mm	309447 3
ER chuck key for ER collet chuck 25	309680 25
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309409 16
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4 mm	309447 4
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 6 mm	309430 6
ER collet Nominal clamping Ø d 4 mm	308960 4
Pull stud 90° sealed suitable for steep tapers 40	308790 40
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309409 4,5
ER collet with seal Nominal clamping Ø d 14 mm	308959 14
ER collet for machine taps with seal Nominal clamping Ø d 12 mm	309411 12
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309409 9
ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309409 11
ER collet with seal Nominal clamping Ø d 4 mm	308946 4
ER collet with seal Nominal clamping Ø d 9 mm	308959 9
ER collet with seal Nominal clamping Ø d 10 mm	308959 10
ER collet Nominal clamping Ø d 12 mm	308960 12
ER collet with seal Nominal clamping Ø d 8 mm	308959 8
ER collet with seal Nominal clamping Ø d 15 mm	308946 15

ER collet with seal and spray nozzles Nominal clamping Ø d 9 mm	308962 9
Pull stud 60° sealed suitable for steep tapers 40	308785 40
ER collet Nominal clamping Ø d 16 mm	308941 16
ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309411 11
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309409 7
ER collet Nominal clamping Ø d 8 mm	308960 8
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309411 16
ER collet Nominal clamping Ø d 2,5 mm	308941 2,5
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 10 mm	309413 10
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 5 mm	309447 5
ER collet with seal and spray nozzles Nominal clamping Ø d 11 mm	308962 11
ER collet with seal and spray nozzles Nominal clamping Ø d 15 mm	308962 15
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
ER collet with seal Nominal clamping Ø d 7 mm	308959 7
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 9 mm	309447 9
ER collet Nominal clamping Ø d 8 mm	308941 8
ER collet with seal Nominal clamping Ø d 3 mm	308946 3
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 10 mm	309430 10
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 2,8 mm	309430 2,8
ER collet Nominal clamping Ø d 3 mm	308960 3
ER collet with seal Nominal clamping Ø d 6 mm	308946 6